

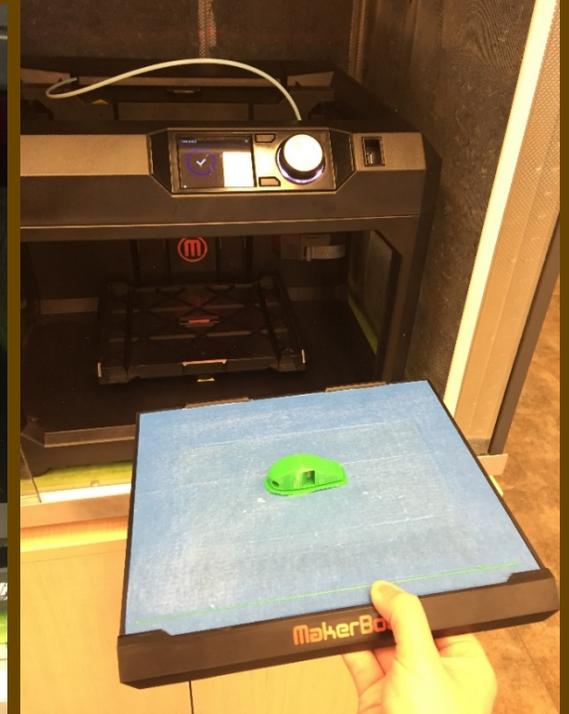
# 3D PRINTING: FINISH A PRINT

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MAKERBOT REPLICATOR 5<sup>TH</sup> GENERATION

# REMOVE THE BUILD PLATE

- When a print has completed, the build plate will lower to the bottom of the 3D Printer
- Remove the build plate from the MakerBot Replicator by pulling it out straight toward you



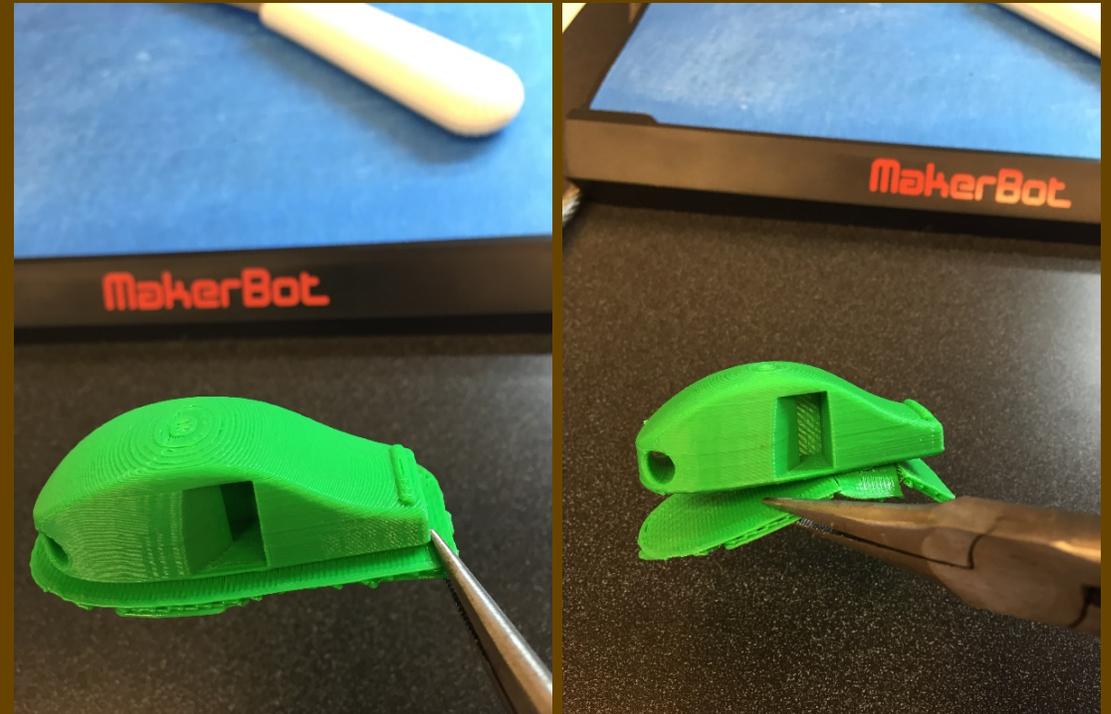
# REMOVE THE PRINT

- Pry the print off the build plate using the tools provided
- Be careful to not rip the tape on the build plate
- The prying tool is sharp and could cause injury
- Do not put your hands in front of the prying tool when applying force



# REMOVE THE RAFT

- Remove the raft from the print
- Use pliers to loosen the raft by prying back and forth
- Insert the prying tool between the print and raft to separate them



# COLLECT SCRAP FILAMENT

- Collect all scrap filament
- Deposit all scrap filament in collection bin
- The collection bin is located on the bottom shelf of the large cabinet next to the 3D printer



# FINAL STEPS

- Insert the build plate into the 3D Printer
- Close the acrylic door
- Put tools back where you found them

